

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Körabond® HG 81

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Sub- : Adhesive

stance/Mixture

Recommended restrictions

on use

: For industrial use only.

1.3 Details of the supplier of the safety data sheet

Company : H.B. Fuller, Isar-Rakoll, S.A.

Address : Estrada Nacional 13

PT-4486-851 Mindelo - Vila do Conde

+351 229 288 200

E-mail address of person

responsible for the SDS

: EU-MSDS@hbfuller.com

1.4 Emergency telephone number

Emergency telephone number : +44 1235 239 670 (24 hours)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Flammable liquids, Category 2 H225: Highly flammable liquid and vapour.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Specific target organ toxicity - single exposure, Category 3, Central nervous

system

H336: May cause drowsiness or dizziness.



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567)

Hazard pictograms



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Precautionary statements : Prevention:

P210 Keep away from heat, hot surfaces, sparks, open

flames and other ignition sources. No smoking.

P233 Keep container tightly closed.
P261 Avoid breathing mist or vapours.

P280 Wear protective gloves/ protective clothing/ eye protec-

tion/ face protection/ hearing protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immedi-

ately all contaminated clothing. Rinse skin with water.

P370 + P378 In case of fire: Use dry sand, dry chemical or

alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

propan-2-ol

Additional Labelling

EUH208 Contains N-(3-(trimethoxysilyl)propyl)ethylenediamine. May produce an allergic

reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Index-No.		
	Registration number		
propan-2-ol	67-63-0	Flam. Liq. 2; H225	>= 90 - <= 100
	200-661-7	Eye Irrit. 2; H319	
	603-117-00-0	STOT SE 3; H336	
	01-2119457558-25-	(Central nervous	
	0000	system)	
N-(3-	1760-24-3	Skin Sens. 1B;	>= 0,1 - < 1
(trimethoxysi-	217-164-6	H317	
lyl)propyl)ethylenediamine	01-2119970215-39-	STOT SE 3; H335	
	0000	(Respiratory Tract)	
		Acute Tox. 4; H332	
		Eye Dam. 1; H318	
		STOT RE 2; H373	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : If on clothes, remove clothes.

Move the victim to fresh air.

Show this safety data sheet to the doctor in attendance. Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the

accident.

If inhaled : Remove person to fresh air. If signs/symptoms continue, get

medical attention.

In case of unconsciousness bring patient into stable side posi-

tion for transport.

In case of skin contact : Wash off immediately with soap and plenty of water while

removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

In case of eye contact : Flush eyes with water at least 15 minutes. Get medical atten-

tion if eye irritation develops or persists.



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Date of last issue: -Version Revision Date: SDS Number:

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

: If accidentally swallowed obtain immediate medical attention. If swallowed

Rinse mouth with water.

If conscious, drink plenty of water.

Do NOT induce vomiting.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Risks Causes serious eye irritation.

May cause drowsiness or dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Water mist Foam Dry powder

Carbon dioxide (CO2)

Unsuitable extinguishing

media

: Water with a full water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

: No further relevant information available.

5.3 Advice for firefighters

for firefighters

Special protective equipment : No special protective measures against fire required.

Further information : In the event of fire, wear self-contained breathing apparatus.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Remove all sources of ignition.

Use personal protective equipment.

Use breathing protection against the effects of

fumes/dust/aerosol.

Evacuate personnel to safe areas. Ensure adequate ventilation.

6.2 Environmental precautions

Environmental precautions : The product should not be allowed to enter drains, water

courses or the soil.

Prevent the material from reaching sewage system, holes and

cellars

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust). Non-sparking tools should be used.

Ensure adequate ventilation.

Send for recovery or disposal in suitable containers.

Dispose of contaminated material as waste according to sec-

tion 13.

6.4 Reference to other sections

Refer to protective measures listed in sections 7 and 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of dust and aerosols.

Use only with adequate ventilation. Take note of emission threshold. Use solvent-proof equipment.

Ensure that suitable extractors are available on processing

machines. Handle with care.

Keep eye wash bottle available on working place.

Avoid release to the environment.

Keep away from children.



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Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

Advice on protection against

fire and explosion

Keep product and empty container away from heat and sources of ignition. Do not smoke. Take measures to prevent the build up of electrostatic charge. May form explosive mixtures in air. Highly volatile, flammable constituents are released during processing. In the event of fire and/or explosion do not breathe fumes. Keep breathing equipment ready. Have fire extinguishing equipment ready in case of nearby fire.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep dark, cool and dry. Store in cool place.

Further information on stor-

age conditions

: Keep containers tightly closed in a dry, cool and wellventilated place. Store in a cool place. Heat will increase

pressure and may lead to the container exploding.

7.3 Specific end use(s)

Specific use(s) : No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
propan-2-ol	67-63-0	TWA	400 ppm 999 mg/m3	GB EH40
		STEL	500 ppm 1.250 mg/m3	GB EH40

Derived No Effect Level (DNEL):

Substance name	End Use	Exposure routes	Potential health effects	Value
propan-2-ol	Workers	Inhalation	Systemic, long-term	500 mg/m3
	Workers	Dermal	Systemic, long-term	888 mg/kg
N-(3- (trimethoxysi- lyl)propyl)ethylenedia mine	Workers	Inhalation	Systemic, long-term	260 mg/m3
	Workers	Inhalation	Local, long-term	0,6 mg/m3
	Workers	Inhalation	Systemic, short-term	260 mg/m3
	Workers	Inhalation	Local, short-term	5,36 mg/m3
	Workers	Eye contact	Local effects	
	Workers	Eye contact	Local effects	



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

Predicted No Effect Concentration (PNEC):

Substance name	Environmental Compartment	Value
propan-2-ol	Soil	28 mg/kg
	Predator	160 mg/kg
	Sewage treatment plant	2251 mg/l
	Marine water	140,9 mg/l
	Fresh water sediment	552 mg/kg
	Marine sediment	552 mg/kg
	Fresh water	140,9 mg/l
N-(3- (trimethoxysi- lyl)propyl)ethylenediamine	Soil	0,009 mg/kg
	Fresh water	0,062 mg/l
	Sewage treatment plant	25 mg/l
	Marine sediment	0,022 mg/kg
	Marine water	0,006 mg/l
	Fresh water sediment	0,22 mg/kg

8.2 Exposure controls

Engineering measures

Please take care on national and local requirements.

Personal protective equipment

Eye protection : Tightly fitting safety goggles

Hand protection

Remarks : The glove material has to be impermeable and resistant to

the product/the substance/the preparation.

The exact break through time can be obtained from the protective glove producer and this has to be observed.

The gloves need to be disposed after the penetration time

and replaced by new ones.

Apply skin protectant before working with gloves to avoid skin swellings and use a skin cleansing and skincare product after

the work.

For the permanent contact gloves made of the following materials are suitable:

If longer exposure to the chemical preparation is necessary, a sturdy overglove against mechanical strain is recommended in combination with the Barrier 02-100 underglove from



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Date of last issue: -Version Revision Date: SDS Number:

13.09.2023 100000017556 Date of first issue: 13.09.2023 1.0

Ansell or other suppliers (penetration time: 480 min).

For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable: Butyl rubber (minimum thickness: 0.7 mm; penetration time:

15 min)

As protection from splashes gloves made of the following materials are suitable:

Nitril (minimum thickness 0.12 mm), Disposable gloves with

long cuffs

After contact with the chemical preparation, take the disposable nitrile glove off immediately and put on a new disposable

nitrile glove.

Skin and body protection Protective clothing

Respiratory protection Use respiratory protection unless adequate risk management

measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recom-

mended exposure guidelines.

In case of brief exposure or low pollution (exceeding of TLV)

use breathing filter apparatus.

In case of intensive or longer exposure use breathing appa-

ratus that is independent of circulating air.

Ensure that suitable extractors are available on processing

machines.

Protective measures Keep away from food, drink and animal feedingstuffs.

> Instantly remove any soiled and impregnated garments. Wash hands before breaks and immediately after handling the

product.

Avoid contact with the eyes and skin. Store protective clothing separately.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance liquid

Colour colourless

Odour solvent-like



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

Odour Threshold : is not determined

pH : substance/mixture is non-polar/aprotic

Melting point/freezing point : is not determined

Boiling point/boiling range : 82 °C

Flash point : 12 °C

Evaporation rate : is not determined

Vapour pressure : 48 hPa (20 °C)

Relative vapour density : is not determined

Density : 0,79 g/cm³

Solubility(ies)

Water solubility : not miscible or difficult to mix

Partition coefficient: n-

octanol/water

: no data available

Auto-ignition temperature : is not determined

Decomposition temperature : Not applicable

Explosive properties : Product is not explosive. However, formation of explosive

vapour/air mixtures is possible.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No further relevant information available.

10.2 Chemical stability

No decomposition if used according to the specifications.

10.3 Possibility of hazardous reactions

Hazardous reactions : Develops readily flammable vapours/fumes.

10.4 Conditions to avoid



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

Conditions to avoid : No further relevant information available.

10.5 Incompatible materials

Materials to avoid : No further relevant information available.

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Components:

propan-2-ol:

Acute oral toxicity : LD50 Oral (Rat): 4.396 mg/kg

N-(3-(trimethoxysilyl)propyl)ethylenediamine:

Acute oral toxicity : LD50 Oral (Rat): 2.995 mg/kg

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Based on available data, the classification criteria are not met.

Aspiration toxicity

Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

Components:

propan-2-ol:

Partition coefficient: n-

octanol/water

: log Pow: 0,05

12.4 Mobility in soil

Product:

Mobility : Medium: Soil

Remarks: Do not allow product to reach ground water, water

bodies or sewage system.

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher.

12.6 Other adverse effects

No data available



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : Do not dispose of with domestic refuse.

Do not dispose of waste into sewer.

Hand over to disposers of hazardous waste.

The generation of waste should be avoided or minimized

wherever possible.

Incinerate under controlled conditions in accordance with all

local and national laws and regulations.

Disposal must be made according to official regulations.

Contaminated packaging : Disposal must be made according to official regulations.

SECTION 14: Transport information

14.1 UN number

ADN : UN 1219
ADR : UN 1219
RID : UN 1219
IMDG : UN 1219
IATA : UN 1219

14.2 UN proper shipping name

ADN : ISOPROPANOL
ADR : ISOPROPANOL
RID : ISOPROPANOL
IMDG : ISOPROPANOL
IATA : Isopropanol

14.3 Transport hazard class(es)

ADN : 3
ADR : 3
RID : 3
IMDG : 3
IATA : 3

14.4 Packing group



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Date of last issue: -Version Revision Date: SDS Number:

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

ADN

Packing group Ш Classification Code F1 Hazard Identification Number 33 Labels 3

Remarks This product is eligible to ship using the Limited Quantity ex-

ception when packed in inner packaging under 1 L and outer

packaging up to 30 kg.

ADR

Ш Packing group F1 Classification Code Hazard Identification Number : 33 Labels 3 Tunnel restriction code (D/E)

Remarks This product is eligible to ship using the Limited Quantity ex-

ception when packed in inner packaging under 1 L and outer

packaging up to 30 kg.

RID

Packing group Ш Classification Code F1 Hazard Identification Number : 33 Labels

Remarks This product is eligible to ship using the Limited Quantity ex-

ception when packed in inner packaging under 1 L and outer

packaging up to 30 kg.

IMDG

Ш Packing group Labels

F-E, S-D EmS Code

IATA (Cargo)

Packing instruction (cargo 364

aircraft)

Packing instruction (LQ) Y341 Packing group Ш

Flammable Liquids Labels

IATA_P (Passenger)

Packing instruction (passen-353

ger aircraft)

Packing instruction (LQ) Y341 Packing group : 11

Labels Flammable Liquids

14.5 Environmental hazards



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Date of last issue: -Version Revision Date: SDS Number:

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

ADN

Environmentally hazardous no

ADR

Environmentally hazardous no

Environmentally hazardous no

IMDG

Marine pollutant no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered: Number on list 3

titanium tetraisopropanolate

REACH - Candidate List of Substances of Very High

Concern for Authorisation (SVHC, Article 59)

Not applicable

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

RoHS: 2011/65/EU, Restriction of Hazardous Substanc-

Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import

of dangerous chemicals

Not applicable



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

UK REACH List of substances subject to authorisation : Not applicable

(Annex XIV)

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of

major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial

emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 99,1 %

The components of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

AllC : On the inventory, or in compliance with the inventory

DSL : All components of this product are on the Canadian DSL

ENCS : On the inventory, or in compliance with the inventory

ISHL : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

CHINV : The formulation contains substances listed on the Swiss In-

ventory, On the inventory, or in compliance with the inventory

REACH : On the inventory, or in compliance with the inventory



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

13.09.2023 100000017556 Date of first issue: 13.09.2023 1.0

TECI : On the inventory, or in compliance with the inventory

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture.

SECTION 16: Other information

Full text of H-Statements

H225 Highly flammable liquid and vapour. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation.

Harmful if inhaled. H332

May cause respiratory irritation. H335 May cause drowsiness or dizziness. H336

H373 May cause damage to organs through prolonged or repeated

exposure.

Full text of other abbreviations

Acute Tox. Acute toxicity

Serious eye damage Eye Dam.

Eve irritation Eye Irrit. Flam. Liq. Flammable liquids Skin Sens. Skin sensitisation

Specific target organ toxicity - repeated exposure STOT RE STOT SE Specific target organ toxicity - single exposure UK. EH40 WEL - Workplace Exposure Limits GB EH40

Long-term exposure limit (8-hour TWA reference period) GB EH40 / TWA GB EH40 / STEL Short-term exposure limit (15-minute reference period)

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA -European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization;



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of very high concern; TCSI - Taiwan Chemical Substance Inventory; TECI -Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

Other information : This safety datasheet only contains information relating to

safety and does not replace any product information or prod-

uct specification.

Modified data compared to the previous version

The following sections have been updated:

- Section 3

- Section 4

- Section 7

- Section 8

- Section o

- Section 12

- Section 12

- Section 15

Contact Point : Prepared by: Global Regulatory Department

EU-MSDS@hbfuller.com

Classification of the mixture: Classification procedure:

Flam. Liq. 2 H225 Based on product data or assessment

Eye Irrit. 2 H319 Calculation method STOT SE 3 H336 Calculation method

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guid-



According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Körabond® HG 81

Version Revision Date: SDS Number: Date of last issue: -

1.0 13.09.2023 100000017556 Date of first issue: 13.09.2023

ance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

GB / EN