

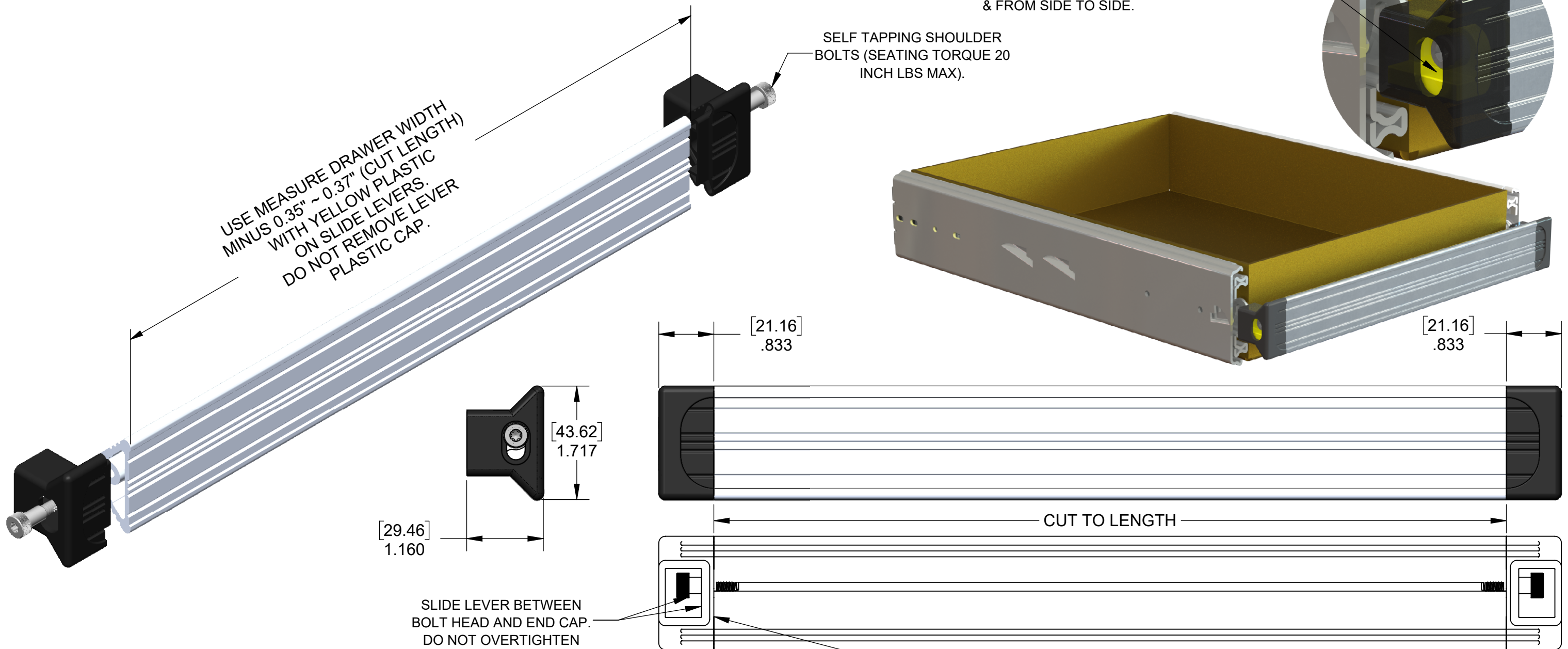
INSERT SPECIAL NUT IN BOTH ENDS OF PRE CUT HANDLE (THREADED HOLE TO MATCH LEVER ORIENTATION) AND PLACE END CAPS OVER END OF PRE CUT HANDLE. THE LENGTH OF THE HANDLE SHOULD BE LONG ENOUGH TO MOVE BACK AND FORTH SLIGHTLY ON THE CAPTURED SPECIAL NUTS, AFTER INSTALLING BOTH END CAPS ONTO THE SLIDE LEVERS. USE TWO 1/4" X 3/4" LONG HEX CAP SCREW SHOULDER BOLTS TO FASTEN HANDLE IN PLACE BY PLACING SCREWS THROUGH THE END CAP HOLE AND SLIDE LEVER HOLE INTO THE EXTRUSION. ENSURE THE HANDLE IS NOT FORCING THE SLIDE LEVERS OUTWARD TO PREVENT DAMAGE TO THE SLIDE MECHANISM. DO NOT OVERTIGHTEN SCREWS TO PREVENT DAMAGE TO THE PLASTIC LEVER COVERS. SOME TYPE OF THREAD LOCK SHOULD BE USED TO PREVENT BOLTS FROM BECOMING LOOSE OVER TIME DUE TO HANDLING AND VIBRATION.

EXAMPLE ADS-7650 DRAWER SLIDE WITH HANDLE INSTALLED WITH DRAWER SLIDES INVERTED (LIFT RELEASE) TO SUPPORT POSSIBLE G-FORCE BOUNCE WEIGHT WHEN INSTALLED IN VEHICLES. **DO NOT REMOVE PLASTIC FROM LEVER.**

REMOVING PLASTIC IS **"NOT"** RECOMMENDED & WILL ALLOW LIFT HANDLE TO ROCK UP/DOWN & FROM SIDE TO SIDE.

SELF TAPPING SHOULDER BOLTS (SEATING TORQUE 20 INCH LBS MAX).

USE MEASURE DRAWER WIDTH MINUS 0.35" ~ 0.37" (CUT LENGTH) WITH YELLOW PLASTIC ON SLIDE LEVERS. DO NOT REMOVE LEVER PLASTIC CAP.



WITH END CAPS PLACED ONTO CUT HANDLE TEST FIT: IF TIGHT BETWEEN TWO MOUNTED SLIDE LEVERS PRIOR TO INSTALLING BOLTS, DO NOT ASSEMBLE UNTIL THERE IS NO OUTWARD FORCE ON LEVERS. SHORTEN EXTRUSION IF NEEDED. HANDLE CAN HAVE UP TO 0.030" FREE PLAY BETWEEN END CAPS AFTER BOLTING IN PLACE.

**WEIGHT: TOTAL 0.62 LBS. ALUMINUM EXTRUSION = 0.40 LBS/FOOT**

**MATERIAL: ALUMINUM/ZINC PLATED STEEL, NYLON END CAPS**

**FINISH: CLEAR ANODIZE**

**DIMENSIONS MAY CHANGE WITHOUT NOTICE**



CREATION DATE: **06-08-2018**

CREATED BY: **rsmith**



FILE NAME: **Y\_DRP-SG01-XXXXX**

DESCRIPTION: **SELF TAPPING GEN 2 PRO HANDLE**

PART NUMBER: **DRP-SG01-XXXXX**

REV **C**