

A

B

C

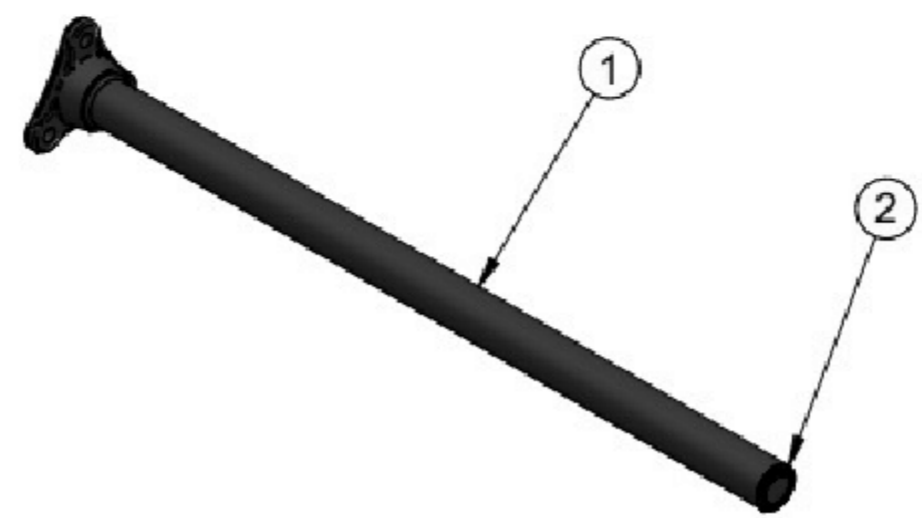
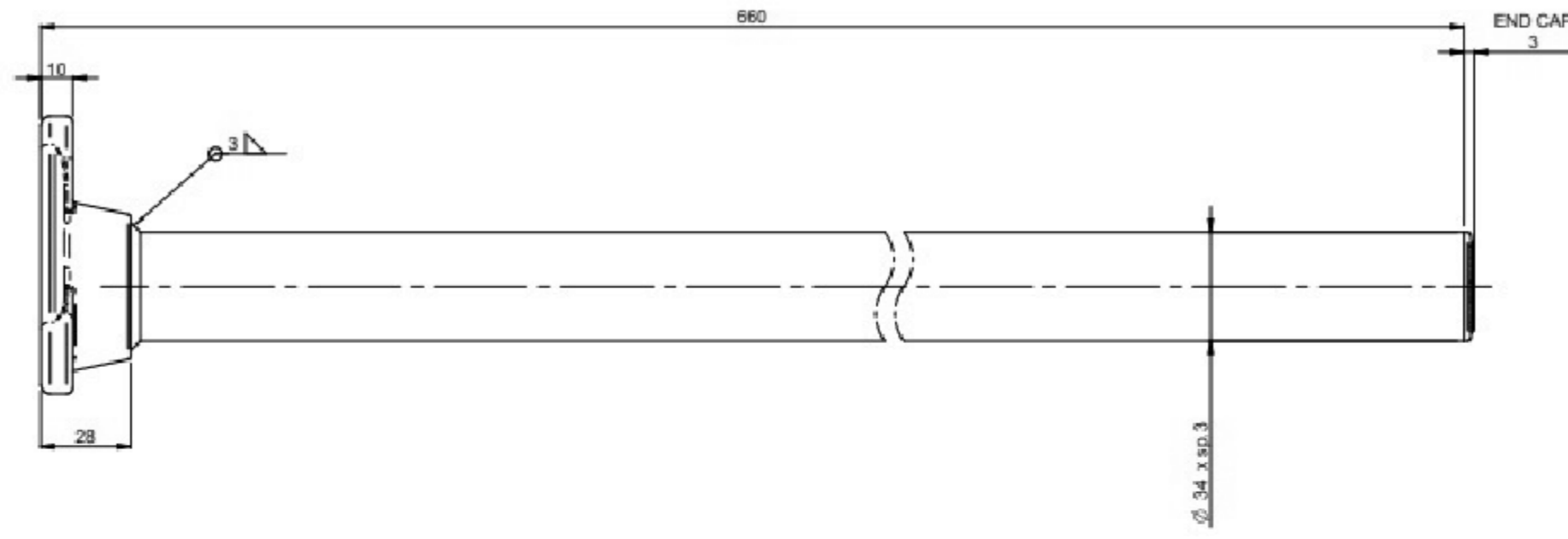
D

E

F

IF IN DOUBT ASK

IF IN DOUBT ASK



ZONE	REV.	DESCRIPTION	DATE	APPROVED
F3, F7	2	NOTES AND FINISH CORRECTED	11/06/2024	L.B.H
	1	VALIDATION COMPLETE	08/02/2024	AP

REVISIONS

NOTE:
THIS PRODUCT HAS BEEN SALT SPRAY CORROSION TESTED TO 480hrs TO STANDARD ISO 9227

TOLERANCES		SURFACE FINISH 1.6um Ra	
0.5 - 6	= ±0.1mm	FILLET RADII	0.5 TO 1.0
6 - 30	= ±0.2 mm	SQUARENESS	0.05 IN 25
30 - 120	= ±0.3 mm	PARALLELISM	0.05 IN 25
120 - 400	= ±0.5 mm	RUNOUT	0.1
400 - 1000	= ±0.8 mm	ANGLES	±0.5°
1000 - 2000	= ±1.2 mm		
2000 - 4000	= ±2.0 mm		

MATERIAL: S235JR Steel	DRAWN BY: L.B.H	DESCRIPTION: WINGSTAY STRAIGHT 34MM X 660MM BLACK 3 HOLE FIXING		A3
MASS: 1.977	CHECKED BY: U.F	NUMBER: 6688-162001113	REVISION: 2	
FINISH: GALVANISED +BLACK EPOXY	APPROVED BY: A.P	SHEET: 1 of 1		
ORIGINATION DATE: 06/02/2024		SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 1:2 WHEN PRINTED ON A3		PROJECTION 3rd ANGLE

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