



ZONE	REV.	DESCRIPTION	DATE	APPROVED
	2	RE-DRAWN IN SOILDWORKS	10/10/2023	AP

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm

TOLERANCES		SURFACE FINISH 1.6um Ra	
0.5 - 6	= ±0.1mm	FILLET RADII	0.5 TO 1.0
6 - 30	= ±0.2 mm	SQUARENESS	0.05 IN 25
30 - 120	= ±0.3 mm	PARALLELISM	0.05 IN 25
120 - 400	= ±0.5 mm	RUNOUT	0.1
400 - 1000	= ±0.8 mm	ANGLES	±0.5°
1000 - 2000	= ±1.2 mm		
2000 - 4000	= ±2.0 mm		

MATERIAL: M/STEEL	DRAWN BY: SR	DESCRIPTION: TEE KEY			A3
MASS: 0.12KG	CHECKED BY: AP	NUMBER: 2257-003.	REVISION: 2	SHEET: 1 of 1	
FINISH: Z/C - PASSIVATE	APPROVED BY: AP	ORIGINATION DATE: 10/10/2023	SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 1:1 WHEN PRINTED ON A3		

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REMOVE ALL SHARP EDGES AND BURRS  
PART FINISHING AND MARKING TO CESF001

