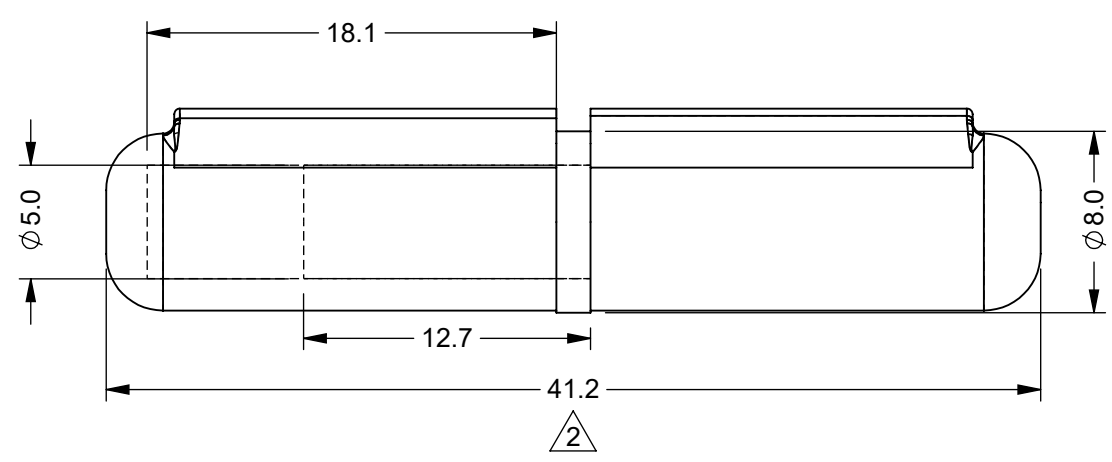
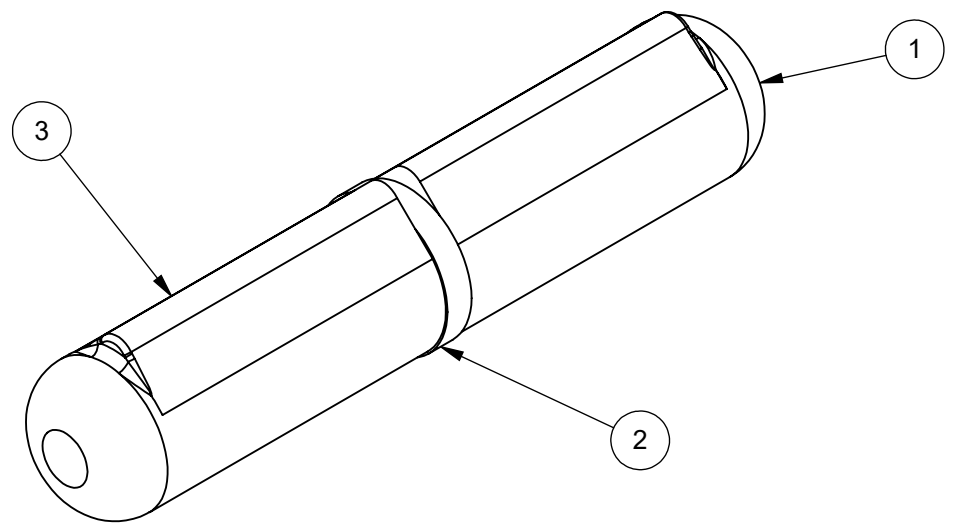
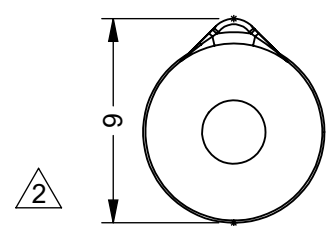
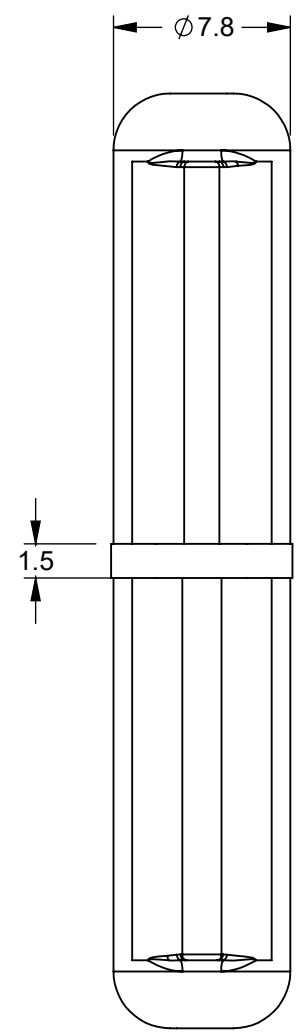


IF IN DOUBT ASK

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2217-001-1	CARBON STEEL HINGE BASE	1
2	2217-001-2	BRASS BEARING WASHER	1
3	2217-001-3	CARBON STEEL MOUNTING BLOCK	1



ZONE	REV.	DESCRIPTION	DATE	APPROVED
D7, E3	2	RE-DRAWN IN SOLIDWORKS, DIMENSIONS UPDATED	20/11/2023	L.B.H

REVISIONS

TOLERANCES			
0.5 - 6	= ±0.1mm	SURFACE FINISH	1.6µm Ra
6 - 30	= ±0.2 mm	FILLET RADII	0.5 TO 1.0
30 - 120	= ±0.3 mm	SQUARENESS	0.05 IN 25
120 - 400	= ±0.5 mm	PARALLELISM	0.05 IN 25
400 - 1000	= ±0.8 mm	RUNOUT	0.1
1000 - 2000	= ±1.2 mm	ANGLES	±0.5°
2000 - 4000	= ±2.0 mm		

MATERIAL: SEE TABLE	DRAWN BY: L.B.H	DESCRIPTION: WELD ON LIFT - OFF HINGE - 41.2 O/A			A3
MASS: 0.015	CHECKED BY: U.F	NUMBER: 2217-001	REVISION: 2	SHEET: 1 of 1	
FINISH: NATURAL	APPROVED BY: A.P	ORIGINATION DATE: 20/11/2023	SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 2:1 WHEN PRINTED ON A3		

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REMOVE ALL SHARP EDGES AND BURRS
PART FINISHING AND MARKING TO CESF001

