

A IF IN DOUBT ASK

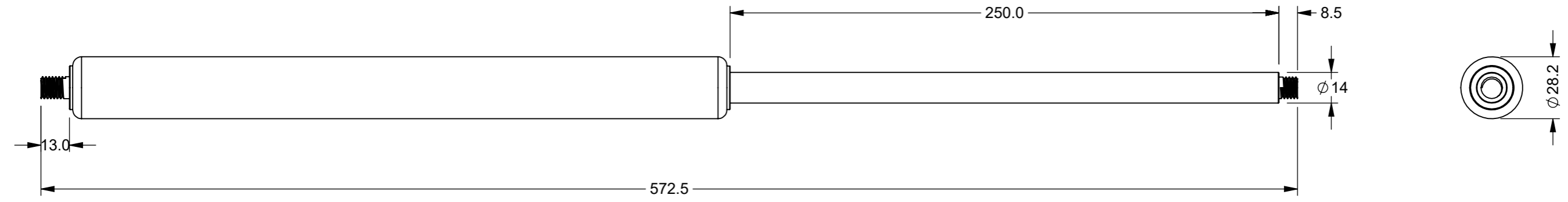
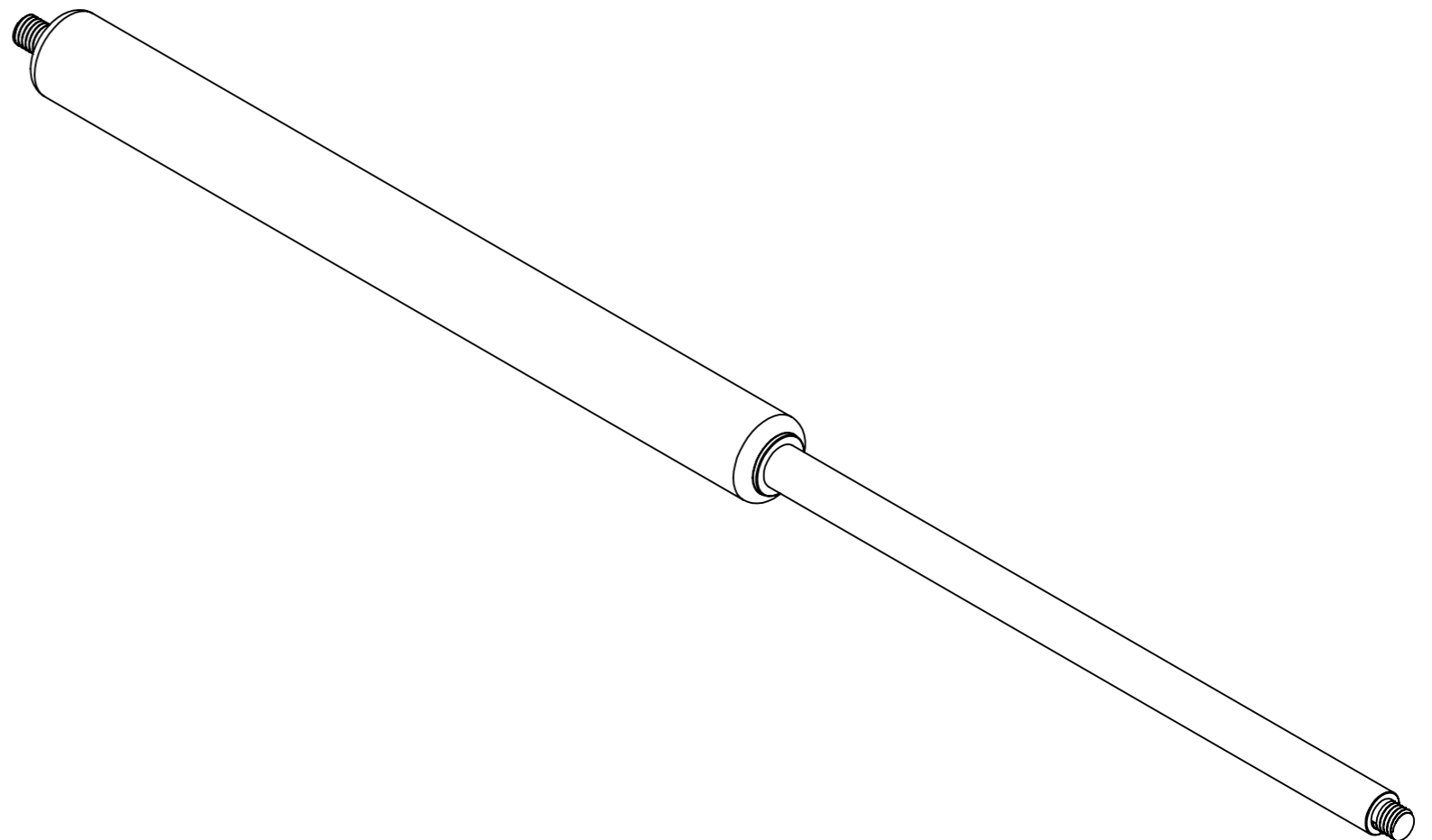
B

C

D

E

F



	1	VALIDATION COMPLETE	25/01/2024	AP
ZONE	REV.	DESCRIPTION	DATE	APPROVED

REVISIONS

NOTE:
EXTENSION FORCE / N : 1500

UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm

TOLERANCES		SURFACE FINISH 1.6µm Ra	
0.5 - 6	= ±0.1mm	FILLET RADII	0.5 TO 1.0
6 - 30	= ±0.2 mm	SQUARENESS	0.05 IN 25
30 - 120	= ±0.3 mm	PARALLELISM	0.05 IN 25
120 - 400	= ±0.5 mm	RUNOUT	0.1
400 - 1000	= ±0.8 mm	ANGLES	±0.5°
1000 - 2000	= ±1.2 mm		
2000 - 4000	= ±2.0 mm		

MATERIAL: M/STEEL	DRAWN BY: SR	DESCRIPTION: GAS SPRING ; DOM0-45-250-(7282)-1500N			A3
MASS: 1.78KG	CHECKED BY: AP	NUMBER: 1260-7282	REVISION: 1	SHEET: 1 of 1	
FINISH: BLACK	APPROVED BY: AP	ORIGINATION DATE: 25/01/2024	SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 1:5 WHEN PRINTED ON A3		



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PART FINISHING AND MARKING TO CESF001